



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D4030-041**

**Job Sheet 171835**



**Part No:** D4030-041

**Job Qty:** 1 ea

**Part Name:** Long Basket Assembly (350)



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 2/8/18

**Job Tracking No:**

**Due Date:** 2/14/18

**Created By:** Michelle Gagnon-Donovan

**Type:** SOLD

**Description:**

**Note:** DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off         |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                  |
| 90    | Start up Operation | 1 Ea  |            | 2/13/18  | 0.00      | 0.00    | Start Up Stores/Pkg-1 |           | HL 18-3-01       |
| 100   | Packaging          | 1 pcs |            | 2/13/18  | 0.00      | 0.00    | Packaging1-4          |           | HL 18-3-02       |
| 110   | HandFinish         | 1 pcs |            | 2/14/18  | 0.00      | 1.03    | HandFinish4           |           | HL 18-3-02       |
| 120   | QC                 | 1 pcs |            | 2/14/18  | 0.00      | 0.00    | QC5                   |           | HL 18-3-02       |
| 130   | Packaging          | 1 pcs |            | 2/14/18  | 0.00      | 0.00    | Packaging3-2          | DAS       | Smf              |
| 140   | QC21-SA            | 1 Ea  |            | 2/14/18  | 0.00      | 0.00    | QC21                  | 21 9-59   | MAR 05 2018 Kew2 |



**Container No:** S047063



**Part:** D4030-041

**Job No:** 171835

**Serial No/Batch:** S047063

**Revision:**

**Inspector:**

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 03/01/18

001315

## Job BOM

| Part / Item   | Component Name                 | Quantity    | Operation             | Container |
|---------------|--------------------------------|-------------|-----------------------|-----------|
| AN3-14A       | Bolt                           | 4 Ea (4 ea) | 90-Start up Operation | 5019387   |
| AN3-16A       | Bolt                           | 2 Ea (2 ea) | 90-Start up Operation | 5014737   |
| AN310-4       | Nut                            | 3 Ea (3 ea) | 90-Start up Operation | 5019389   |
| AN310C4       | Nut                            | 2 Ea (2 ea) | 90-Start up Operation | 5019391   |
| AN4-12        | Bolt                           | 3 Ea (3 ea) | 90-Start up Operation | 5019372   |
| AN5-17A       | Bolt                           | 4 Ea (4 ea) | 90-Start up Operation | 5019409   |
| D2530         | Handle Weldment                | 1 Ea (1 ea) | 90-Start up Operation | 5039927   |
| D2535         | Spring                         | 2 Ea (2 ea) | 90-Start up Operation | 5014107   |
| D2537         | Bushing                        | 2 Ea (2 ea) | 90-Start up Operation | 5043700   |
| D3917-3       | Washer                         | 6 Ea (6 ea) | 90-Start up Operation | 5043508   |
| D3953-17      | Gas Spring Spacer              | 2 Ea (2 ea) | 90-Start up Operation | 5043539   |
| D3953-19      | Gas Spring Bracket             | 1 Ea (1 ea) | 90-Start up Operation | 5043461   |
| D3953-21      | Gas Spring Bracket             | 1 Ea (1 ea) | 90-Start up Operation | 5020991   |
| D3953-3       | Gas Spring Stud, Lid           | 2 Ea (2 ea) | 90-Start up Operation | 5043508   |
| D3953-7       | Spring Spacer                  | 2 Ea (2 ea) | 90-Start up Operation | 5036671   |
| D3953-9       | Gas Spring Washer              | 2 Ea (2 ea) | 90-Start up Operation | 5036720   |
| D3969-3       | Spring (Basket Lid)            | 1 Ea (1 ea) | 90-Start up Operation | 5025028   |
| MS21042L3     | Nut                            | 6 Ea (6 ea) | 90-Start up Operation | 5037284   |
| MS21042L5     | Nut                            | 4 Ea (4 ea) | 90-Start up Operation | 5016880   |
| MS24665-151   | Cotter Pin                     | 3 Ea (3 ea) | 90-Start up Operation | 5027553   |
| MS24665-300   | Cotter Pin                     | 2 Ea (2 ea) | 90-Start up Operation | 5015682   |
| NAS1149C0432R | Washer                         | 2 Ea (2 ea) | 90-Start up Operation | 5025747   |
| NAS1149F0332P | Washer                         | 8 Ea (8 ea) | 90-Start up Operation | 5020603   |
| NAS1149F0432P | Washer                         | 6 Ea (6 ea) | 90-Start up Operation | 5034412   |
| NAS1149F0563P | Washer                         | 4 Ea (4 ea) | 90-Start up Operation | 5038769   |
| D3913-041     | Long Basket Base Assembly, 350 | 1 Ea (1 ea) | 110-HandFinish        | 5043916   |
| D3914-041     | Long Basket Lid Assembly (350) | 1 Ea (1 ea) | 110-HandFinish        | 5043880   |

## Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | AN3-14A        | 4        | 200       | 0         |
|                       | AN3-16A        | 2        | 60        | 0         |
|                       | AN310-4        | 3        | 109       | 0         |
|                       | AN310C4        | 2        | 104       | 0         |
|                       | AN4-12         | 3        | 143       | 0         |
|                       | AN5-17A        | 4        | 139       | 0         |
|                       | D2530          | 1        | 18        | 0         |
|                       | D2535          | 2        | 37        | 0         |
|                       | D2537          | 2        | 24        | 0         |
|                       | D3917-3        | 6        | 63        | 0         |
|                       | D3953-17       | 2        | 23        | 0         |
|                       | D3953-19       | 1        | 6         | 0         |
|                       | D3953-21       | 1        | 14        | 0         |
|                       | D3953-3        | 2        | 21        | 0         |
|                       | D3953-7        | 2        | 40        | 0         |
|                       | D3953-9        | 2        | 44        | 0         |
|                       | D3969-3        | 1        | 21        | 0         |
|                       | MS21042L3      | 6        | 3,757     | 0         |
|                       | MS21042L5      | 4        | 497       | 0         |
|                       | MS24665-151    | 3        | 160       | 0         |
|                       | MS24665-300    | 2        | 76        | 0         |
|                       | NAS1149C0432R  | 2        | 1,653     | 0         |
|                       | NAS1149F0332P  | 8        | 3,827     | 0         |
|                       | NAS1149F0432P  | 6        | 1,592     | 0         |
|                       | NAS1149F0563P  | 4        | 233       | 0         |
| 110-HandFinish        | D3913-041      | 1        | 2         | 0         |
|                       | D3914-041      | 1        | 4         | 0         |

## Part Specifications

Specifications could not be found.